

Work Order ID 119831

May-27-14 10:43:45 AM

119831

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Item ID: D4595-150-13

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Sealant Tape (13' Long)

Stop

NS2

Start Date: 5/27/14

Start Qty: 18.00

18

Cust Item ID:

Required Date: 5/27/14

Req'd Qty: 18.00

18

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

125

Identify as per dwg & Stock Location: _____

0.00

125

Packaging

Memo

0.00

Packaging

18 _____ MAY 27 2014

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

ML5 1405-27
ML5 1405-27

Picklist Print

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Work Order ID: 119831

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Parent Item: D4595-150-13

D4595-150-13

Parent Item Name: Sealant Tape (13' Long)

Start Date: 5/27/14

Required Date: 5/27/14

Start Qty: 18.00

Required Qty: 18.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS
13.11.14 AS PER DWG REV.B DD VERF:JLM

IPP REV:B

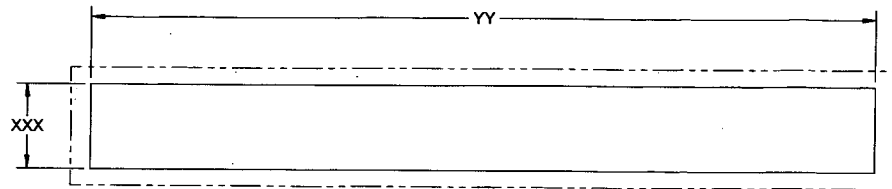
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150-13P		Purchased	No				Each	0.0000		18			
D4595-150-13P										**		B416738	
Black Polysulfide Base Sealant 1/16"x1 1/2"x13'													

DAS
06
9-89

3416738

MAY 27 2014

SPECIFICATION CONTROL DRAWING



D4595-XXX-YY SEALANT TAPE

RELEASE BACKING, Ref.
DO NOT REMOVE UNTIL APPLICATION

119831 MJS

140527

RELEASED
2013-11-14

NOTES:

- 1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE
1/16" THICK
PER MIL-S-11030F TYPE III
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)
- 2) SPECIFICATION: D4595-XXX-YY
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH
AND "YY" = LENGTH IN FEET
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.33 lbs/sq.ft

B	REMOVE NOTE REGARDING TAPE EXPIRATION DATE. REF. PAR13-258.	ML	13.10.03
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	ML		
CHECKED			
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	13.10.03		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4595 TITLE SEALANT TAPE SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			